



#749-002-109 Sinclair Case Driver

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*Congratulations! You have purchased another fine Sinclair reloading product.
Please take a moment to read the instructions before using your new Sinclair Case Driver.*

WARNING: DO NOT USE TO SPIN LOADED CARTRIDGES

The Sinclair Case Driver will take most of the physical work out of case preparation activities. Your case driver utilizes Sinclair Caseholders to securely hold your cases in place so that you can spin brass using a drill motor or a rechargeable screwdriver.

To Use Your Sinclair Case Driver

- 1) Select the proper Sinclair Caseholder and screw it on to the driver unit until the driver head just protrudes through the caseholder hole.
- 2) Insert the tool into the drill motor chuck and tighten securely, or insert the tool onto your rechargeable screwdriver.
- 3) Insert a case into the caseholder and tighten the caseholder so the case is securely in the unit.
- 4) Engage motor or screwdriver until operation is complete. See notes below or recommended speeds for case prep operations.

Notes

- 1) The caseholder unit usually only needs to be loosened a $\frac{1}{4}$ turn to remove a cartridge.
- 2) On most drill motors, the cartridge can be secured by turning the chuck and the caseholder against each other hand tight.
- 3) Below are recommended speeds for use of a Sinclair Case Driver in case prep operations:

	Speed Range (rpm)
Case Mouth Deburring	100-200
Outside Neck Turning	100-150