

LEE UNIVERSAL CASE FEEDER

INSTRUCTIONS

TOOLS REQUIRED & SETUP

- QTY. 2, 7/16" wrenches
- Phillips screwdriver

The case feeder assembly has a **SMALL** and a **LARGE** hole. The case slider block is stackable for longer cases. See the cartridge setup chart (right), find the cartridge you wish to set the case feeder up for. See [FIGURES 1 through 3] to set up slider block and feed plate your cartridge calls for.

FIGURE 1

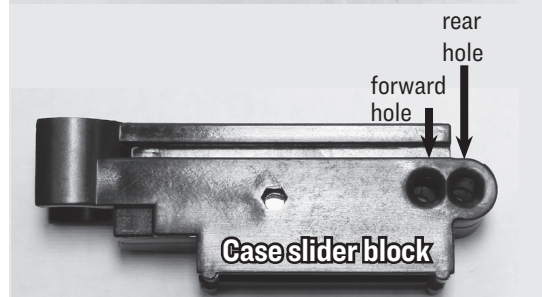
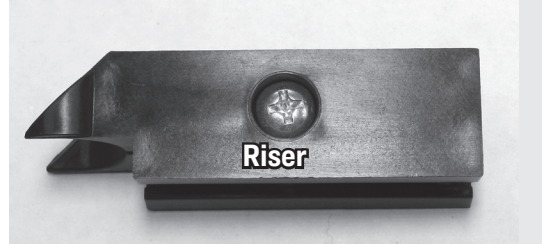
Assembled as a **SMALL** feed plate



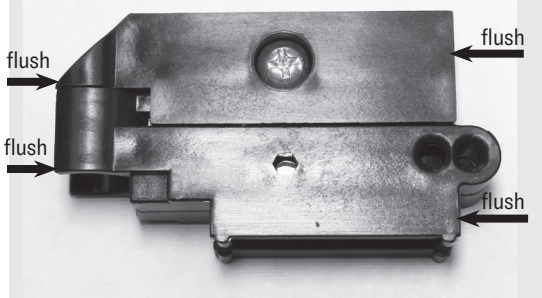
Bolt and nuts are adjacent to small through hole and the small plug.

small plug installed

FIGURE 2



Riser installed on case slider block.



Slide the **RISER** block on top of the **CASE SLIDER BLOCK** until the front and back are flush. Tighten Phillips screw on riser block.

FIGURE 3

Assembled as a **LARGE** feed plate
small plug removed

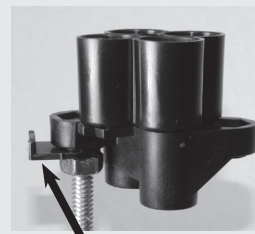


If you need to convert to the **LARGE** feed plate, loosen 7/16" nuts and remove the 1/4" hex head bolt.



You must rotate the four tube cylinder slightly to align with the flats of the hex head bolt.

Move bolt and nuts to the opposite hole. Bolt is adjacent to large hole and small plug is removed.



storage spot for small plug

When you convert to large, remove the small plug and place it between the nut and case feed assembly so you don't lose it.

Pro 1000, Load-Master and Auto Brech Lock Pro

On all LEE presses, install feed plate with a coins thickness above the case mouth. Consult your press instructions for proper setup of the "Z" bar or link into the [FIGURE 2] forward or rear hole in the case slider block

ACCESSORY CASE COLLATOR # 90667

Fills all four tubes in just ten seconds.



CARTRIDGE SETUP CHART

CARTRIDGE	FEED PLATE HOLE SIZE	SLIDER BLOCK
30 Luger	SMALL	
30 Mauser	SMALL	
7.62 Tokarev	SMALL	
32 ACP	SMALL	
32 S&W	SMALL	
32 S&W Long	SMALL	
32 H&R MAG	SMALL	
327 FEDERAL	SMALL	RISER
9mm Luger	SMALL	
9mm Makarov	SMALL	
32/20	SMALL	
357 Sig	SMALL	
38 Super	SMALL	
38 S&W	SMALL	
38 Colt NP	SMALL	
380 Auto	SMALL	
38 SPL & 357 MAG	SMALL	RISER
38 ACP	SMALL	
38 Short/Long Colt	SMALL	
40 S&W	SMALL	
10mm Auto	SMALL	
41 Mag	LARGE	RISER
44 SPL & 44 MAG	LARGE	RISER
400 Cor Bon	LARGE	
30M1 Carbine	SMALL	RISER
44 Russian	LARGE	RISER
454 Casull	LARGE	RISER
45 ACP	LARGE	
45 Colt	LARGE	RISER
45 GAP	LARGE	
455 Webley Mark II	LARGE	
223 REM	SMALL	RISER
7.62 x 39	SMALL	RISER
222 REM	SMALL	RISER
6.8 REM SPC	SMALL	RISER

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