**INSTRUCTIONS:** Screw the bullet seating die in until you feel it touch the case mouth. If no crimp is desired, back the die out ½ turn. If a crimp is desired, turn the die in ¼ turn. The bullet must have a crimping groove or it cannot be crimped. Case must be trimmed to same length to provide a uniform crimp. Bullet depth is adjust by screwing the adjusting screw in or out to suit. Bullets should be seated deep enough to work through the gun's action. See MAXIMUM OVERALL LENGTH on cartridge die instruction sheet. **CAUTION** Seating bullets excessively deep will reduce the case capacity and increase the pressure.



**WARNING:** Steel parts may be alloyed with trace amounts of lead and other elements, which are known to the state of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.



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