

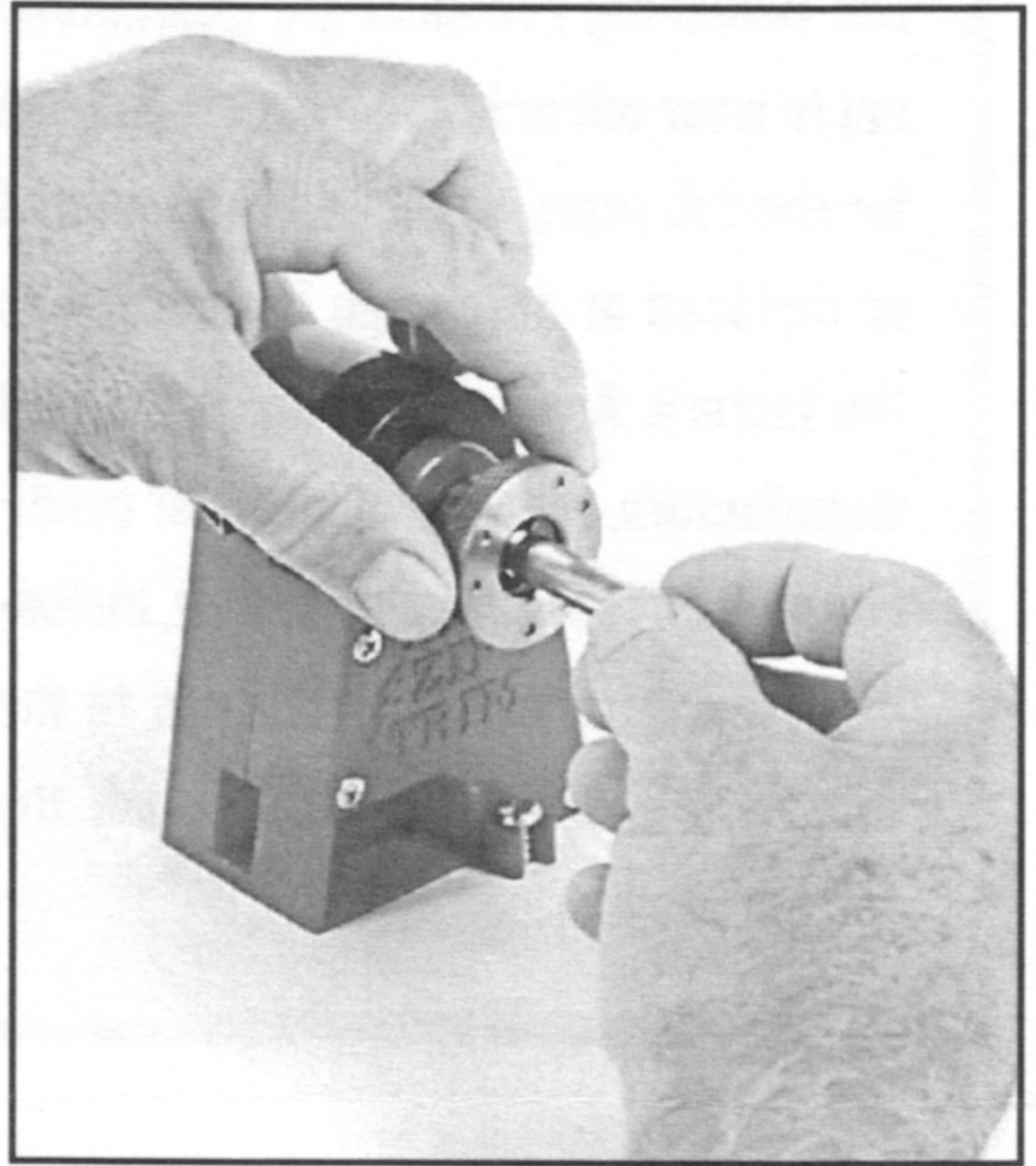
THREE JAW CHUCK INSTRUCTIONS

To install the Three Jaw Chuck, lubricate the "O" ring on the Zip Trim or Spinner Stud spindle with motor oil. Install the Chuck by **rotating it clockwise** while holding the black hand wheel of the Zip Trim or by securing the Spinner Stud in a drill.

Install your case and rotate the knurled chuck body clockwise until the jaws from the chuck center your case. Continue turning the knurled portion of the chuck onto the spindle of the Zip Trim or Spinner Stud until the case is clamped against the flat surface of the spindle.

When changing cases, simply loosen the chuck from the tool about one half a turn, which should release the case allowing you to quickly replace it with another. When changing from cases with thin rims to thick, you may need to rotate the chuck body a full turn or more counter clockwise to accommodate the thicker rim.

Don't be concerned if some cases wobble when chucked. This is caused by machining errors on the brass cartridge case or by a gun with a bolt face that is not perfectly square. It will not affect the trimming operation because the cutter is piloted at the neck.



LEE

LEE PRECISION, INC.
4275 Hwy. U · Hartford WI 53027
www.leeprecision.com