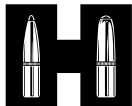


EXPANDER DIE

Before using your new die, it must be thoroughly cleaned. A rust preventative is applied at the factory and must be removed before using the die. We recommend Hornady One Shot Cleaner and Dry lube or any commercial solvent will suffice. The expander die is designed to put a slight "bell" or flare on the case mouth. For uniform flaring trim all cases to proper length.

To adjust the expander die, first place a case in the shell holder and raise the ram to full extension. Thread the expander die into the press until the expander touches the case mouth. Raise the handle and screw down the die in quarter-turn increments, each time inspecting the case mouth, until the mouth of the case has been flared just enough to start a bullet into the case mouth. Tighten the lock ring against the press, and lock it in place with the set screw. Keep in mind that excessive flare can eventually shorten case life, and may keep the case from properly entering the seating die.



Hornady
Accurate. Deadly. Dependable.

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